

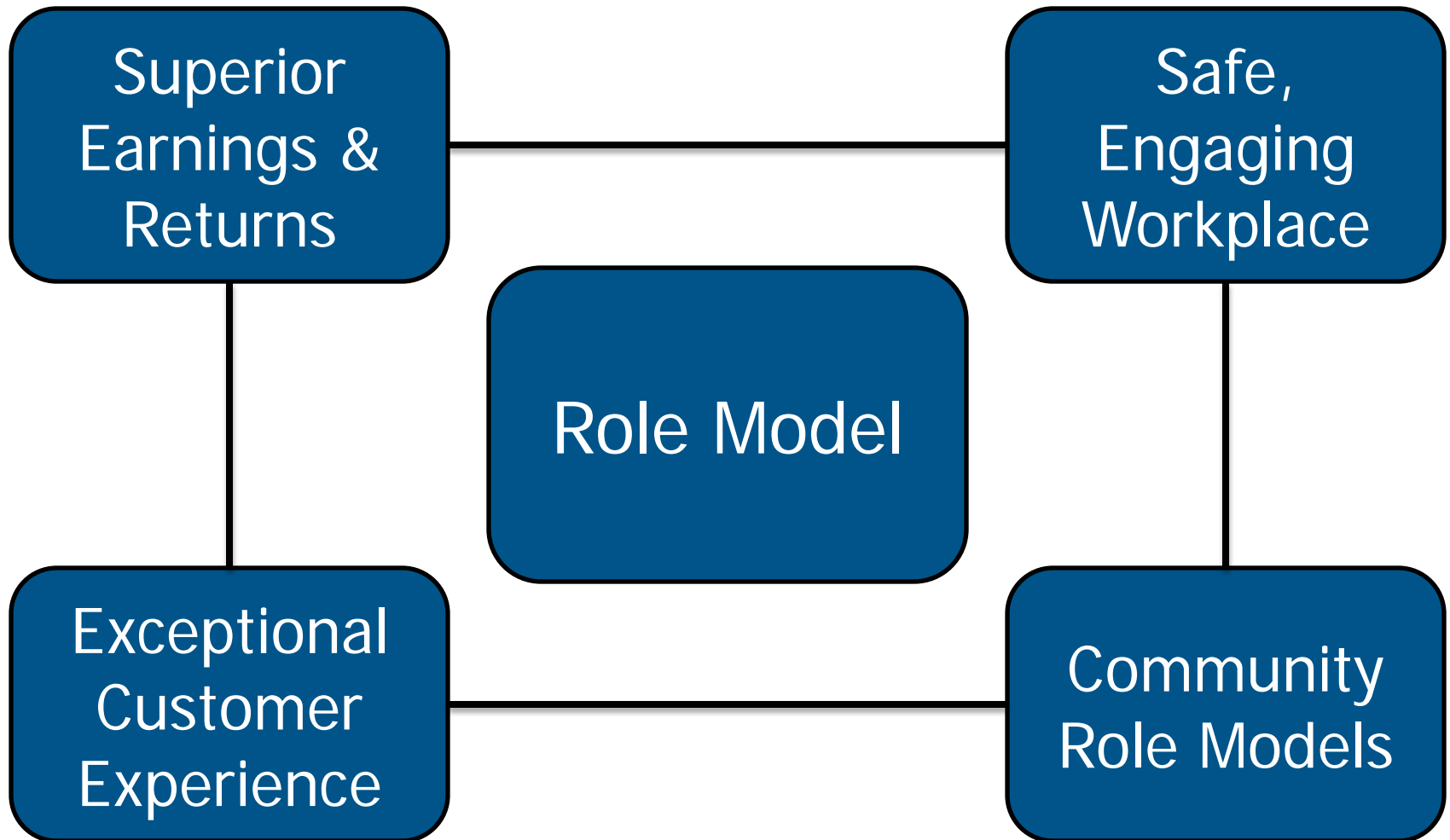


BECKMANN QUARRY

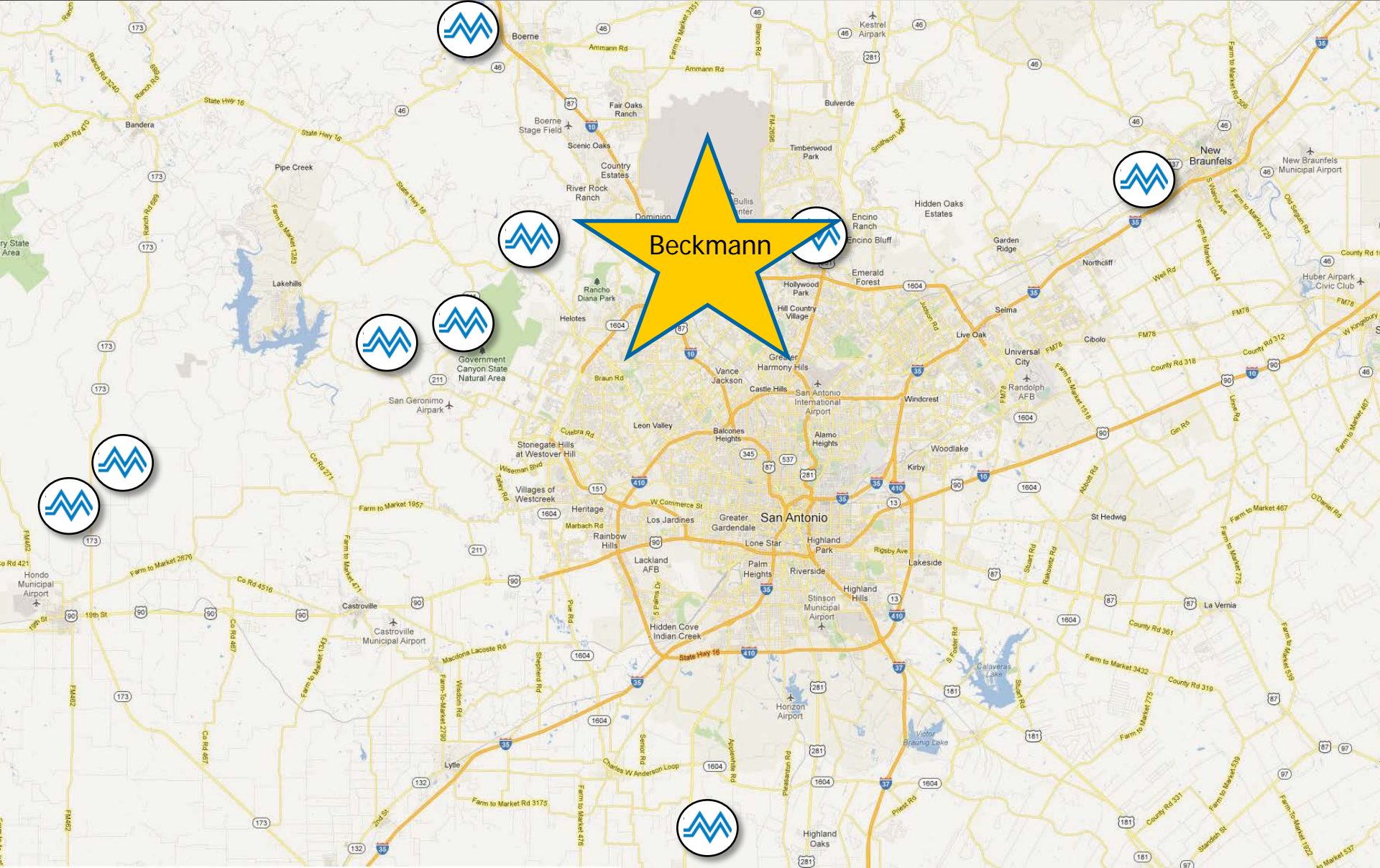


**#1 Producer Crushed
Stone 2010**





Martin Marietta Quarries San Antonio





Aggregates by
Rail



Aggregates by
Truck



Hot Mix Asphalt

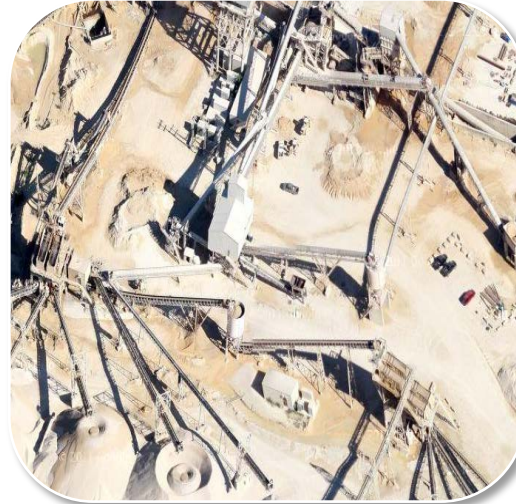


Ready Mix
Concrete



Primary Production

- Portable Primary
- Load and Carry
- 5,500 tons per hour
- Road Base, Rip Rap and Wash Plant Surge



Secondary Production

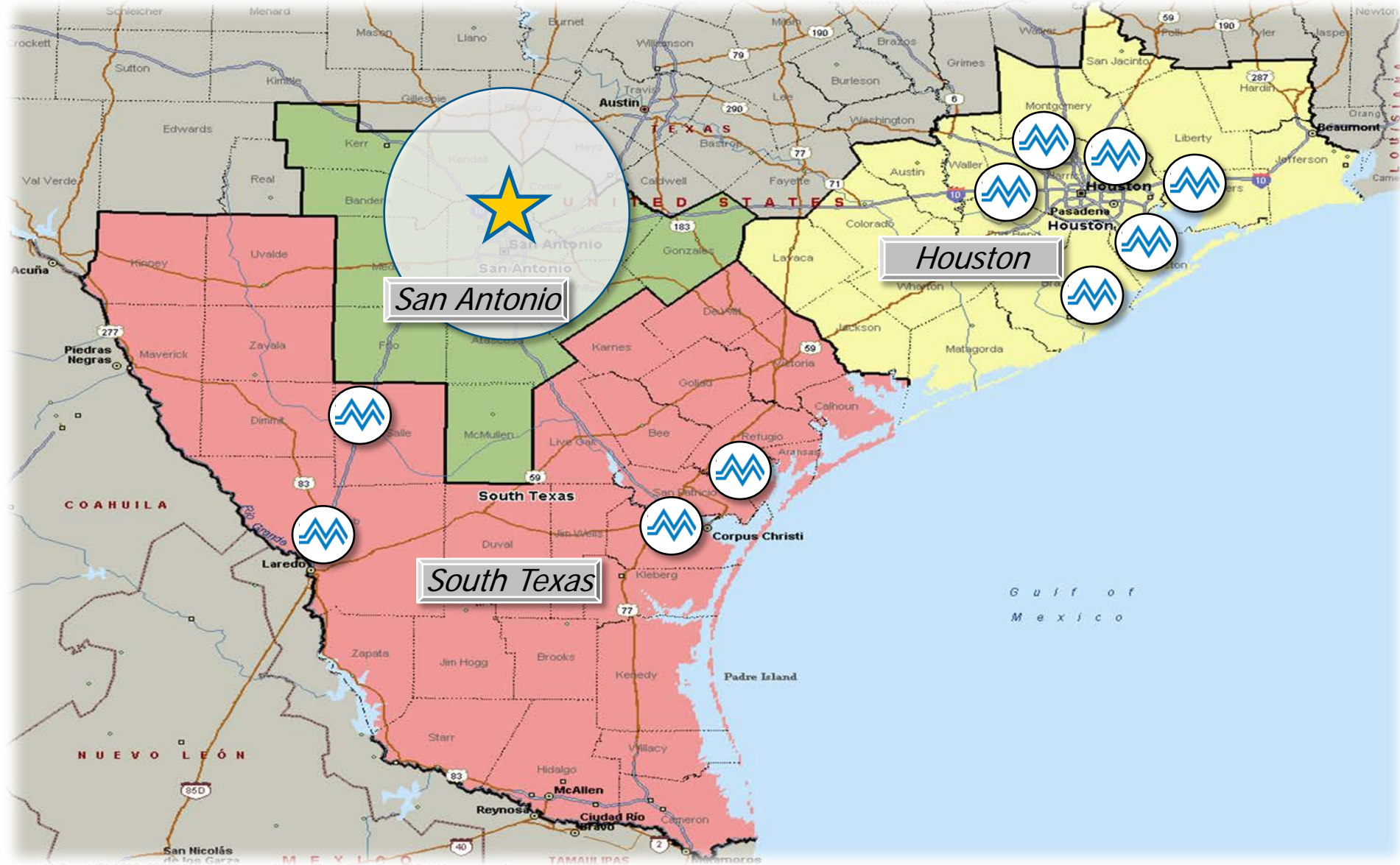
- Fractionated Plant
- 2,000 tons per hour
- Asphalt and Concrete Aggregates



Water Recovery

- Thickener Station
- Water Recycling
- 10,000 gallon per minute
- Manufactured Sand

Areas Serviced By Beckmann



Site Specific Hazard Training



SITE - SPECIFIC HAZARD AWARENESS TRAINING Beckmann Quarry MSHA ID# 41-01335

The safety of Material Haulers, Customers, Contractors, Vendors, Visitors, Delivery workers and Employees is paramount at this facility. The following listed items were established to enhance your safety and to provide you with guidelines while at our Plant. All equipment entering this operation must meet D.O.T, O.S.H.A and/or M.S.H.A Safety Requirements. Should you have any questions regarding any of these policies, please see any member of our Management Team.

1. *No firearms, drugs, alcohol or unauthorized explosive devices are permitted on company property.*
2. *Immediately report all accidents, injuries, property damage, unsafe acts or conditions to a Martin Marietta Supervisor.*
3. *Seat Belts must be worn at all times while on company property.*
4. *Hard Hats must be worn at all times when you are out of your truck or vehicle.*
5. *Observe all posted speed limits, warning signs and be aware of any special traffic or driving hazards.*
6. *Heavy Equipment has the right-of-way throughout company property. Be alert and remain clear of moving equipment.*
7. *When parking in a designated area, do not, under any circumstance walk behind, drive behind or park behind any piece of Heavy Equipment.*
8. *Be alert and remain clear of moving machinery. Do not work around or perform work on any machinery where the energy source has not been properly locked and tagged out.*



Site Specific Hazard Training



9. Drivers are to remain in their trucks during loading operations. You will not be loaded if you are not in your truck.
10. A spotter must be used when backing a truck or vehicle which has restricted view to the rear and/or is not equipped with a back-up alarm.
11. Do not raise dump bed within 40' of another truck or vehicle. Do not travel with the bed raised.
12. Do not enter in a confined space without authorization and proper training.
13. A full body safety harness with a properly secured lifeline must be worn whenever at a height of more than four feet and no other protection is provided.
14. All petroleum and chemical spills must be reported to a Martin Marietta Supervisor immediately.
15. No smoking in buildings, shop or around fuel containment areas.
16. Personal flotation device required where the danger of falling in water exists.
17. No swimming in water reservoirs.
18. Overhead power lines on site, maintain minimum clearance.
19. No climbing or driving on stockpiles unless authorized.
20. Tarping and leveling of loads shall only be done at designated areas with provided platforms & rakes.
21. Be alert at all railroad areas and cross only at designated crossings.
22. Do not attempt to enter any area where unsafe ground conditions or high-walls exist.

Site Specific Hazard Training

- 23. *Be alert and remain clear of any blasting areas.*
- 24. *Check in with your Martin Marietta contact any time that you are on-site and follow the direction of the MMM contact in the event emergency response procedures are required.*
- 25. ***No use of cellular phones while driving. Park or use hands-free device.***
- 26. ***All vehicles (including customer trucks) parked over a 1% grade must use the parking brake and be chocked or parked into a berm or dip, when driver is out of the vehicle.***
- 27. ***All vehicles must use parking brake when driver is out of the vehicle and parked at a less than 1% grade.***

PERSONS AND EQUIPMENT FOUND TO BE IN VIOLATION OF THESE SITE-SPECIFIC RULES ARE SUBJECT TO REMOVAL FROM THIS OPERATION.

I acknowledge that the above Safety Guidelines will be met and that I understand them. I agree to abide by these practices during this and all further visits. Failure to do so may result in complete removal from this site and/or citation & penalty from MSHA.

PRINT FULL NAME

DATE

SIGNATURE

COMPANY / CONTRACTOR NAME AND ADDRESS AND ID#

I certify that the above training has been completed

SIGNATURE OF PERSON CONDUCTING THE TRAINING

False certification is punishable under section 110 (a) and (f) of the Federal Mine Safety and Health Act



Thank You

