

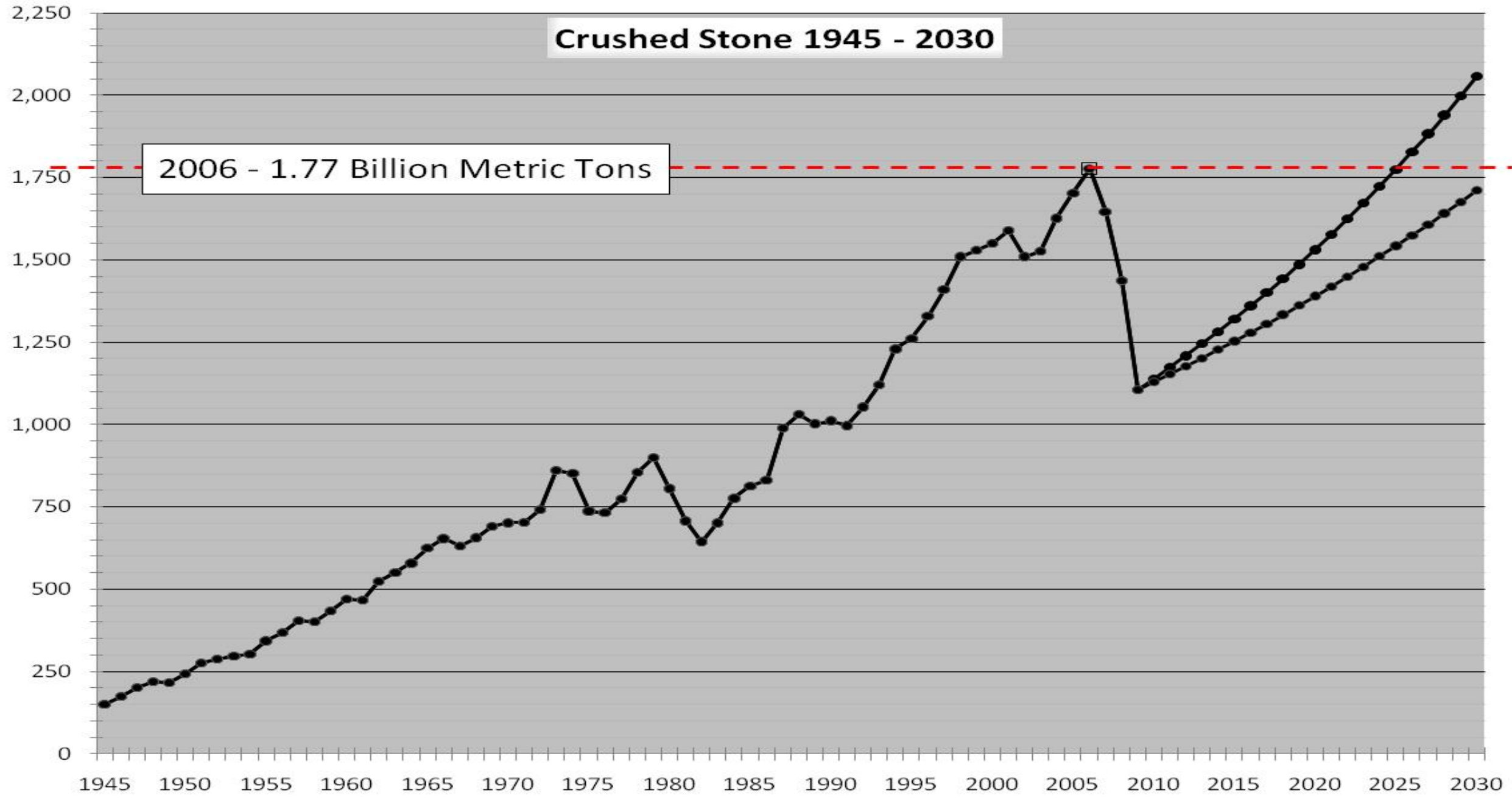


**QUARRY
ACADEMY**

Improving Processes. Instilling Expertise.

Crushed Stone 1945 - 2030

2006 - 1.77 Billion Metric Tons



BUILDING SUSTAINABILITY



• SAFETY CULTURE •



• PLANNING AND METRICS •

• **SAFETY CULTURE** •



BREAK
ROCK

Chemical
Crushing

• PLANNING AND METRICS •

• **SAFETY CULTURE** •

BREAK
ROCK

Chemical
Crushing

MOVE
ROCK

Load and
Haul

• PLANNING AND METRICS •

• **SAFETY CULTURE** •

BREAK
ROCK

Chemical
Crushing

MOVE
ROCK

Load and
Haul

SIZE
ROCK

Mechanical
Crushing and
Screening

• PLANNING AND METRICS •

• SAFETY CULTURE •

• PRODUCTIVITY •

BREAK
ROCK

Chemical
Crushing

MOVE
ROCK

Load and
Haul

SIZE
ROCK

Mechanical
Crushing and
Screening

• PLANNING AND METRICS •

• SAFETY CULTURE •

• PROFITABILITY •

• PRODUCTIVITY •

BREAK
ROCK

Chemical
Crushing

MOVE
ROCK

Load and
Haul

SIZE
ROCK

Mechanical
Crushing and
Screening

• PLANNING AND METRICS •

• SAFETY CULTURE •

• **SUSTAINABILITY** •

• PROFITABILITY •

• PRODUCTIVITY •

BREAK
ROCK

Chemical
Crushing

MOVE
ROCK

Load and
Haul

SIZE
ROCK

Mechanical
Crushing and
Screening

• PLANNING AND METRICS •

• **SAFETY CULTURE** •